General Specifications

GS 05D01C03-01E

Model UT551-xA to xD
Digital Indicating Controller
with Active Color PV Display
and Embedded Ethernet

NEW GREEN SERIES

■ General

Model UT551 Digital Indicating Controller is an intelligent, micro-processor based digital indicating controller with Ethernet communication function. It has a user-friendly large numerical display with the PV display color changing function "Active Color PV Display". The UT551 features as standard many functions which are necessary for various control applications, and all of these functions such as control function, control computation function, signal computation function, etc. can be configured by using the keys on the front panel. The controller has eight types of control strategies and also an overshoot suppressing function "SUPER" and a hunting suppressing function "SUPER 2" as well as an auto-tuning function built in as standard. It is suitable for a diverse range of applications, with position-proportional control model also available.

* "Ethernet" is registered trademark of XEROX Corporation.

■ Main Features

- Embedded Ethernet communication function is available. Connectivity to host devices is provided by MODBUS/TCP protocol.
- The UT551 can use the Ethernet serial gateway function to relay a host device with Ethernet communication function and a device with the RS485 serial communication function (MODBUS/RTU protocol) such as an GREEN Series controller, UT100 Series controller, POWERCERT Series and JUXTA Series.
- Extra-large digital display allows the indicated values to be read even from a long distance. LEDs of 20 mm height are used for the PV display. This is a five-digit display for higher resolution.
- Eight types of control function, including single-loop control, cascade control, loop control with PV auto-selector, and loop control with PV-hold function, enabling the operator to start control operation immediately after simply entering the settings.
- Parameters can easily be set using a personal computer. ("Parameter setting tool (model LL100)" sold separately is required.)
- Universal input and output enables users to set or change freely the type of PV inputs, PV input range, type of control output, etc. from the front panel.
- In addition to standard type (universal output), the position-proportional type (relay output) can be specified.
- Contact inputs (up to 8 points) and contact outputs (up to 8 points) can be employed and functions can be assigned to each contact. (The maximum number of points varies depending on the suffix code.)

  Note: See Hardware Specifications and Contact Outputs described later.

UT551

UT551E
"E" indicates the model with expanded functions.

■ Functional Specifications

● Control Functions

UT Mode

The following types of basic control structure can be set as the UT mode by the user.

Single-loop control (UT mode 1):
The most simple and basic control function.

Cascade primary-loop control (UT mode 2):
Output tracking function and cascade control logic are provided. Suitable for cascade primary-loop control.

Cascade secondary-loop control (UT mode 3):
Setpoint output and cascade control logic are provided. Suitable for cascade secondary-loop control.

Cascade control (UT mode 4):
Dual control function for cascade control is available in a single instrument.

Loop control for back-up (UT mode 5):
Output tracking function is provided to back up another control instrument. The local and remote control outputs are switched by a contact input.

Loop control with PV switching (UT mode 6):
Two PV inputs are switched for control depending on the status of contact input or PV input.

Loop control with PV auto-selector (UT mode 7):
Two PV inputs are automatically selected for control with a high, low, average, or temperature-difference value selector.

Loop control with PV-hold function (UT mode 8):
This control holds a PV input and a control output if an external sensor is switched.

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● Control Computation Functions

In each UT mode, the following control computation functions can be selected:

Continuous PID control, Time-proportional PID control, Relay ON/OFF control, Position-proportional PID control (for UT551-1x).

Target setpoint and PID parameters:
Maximum eight sets of target setpoint and PID parameters can be set. These eight sets can be set for both the main and slave loops in cascade control.

Zone PID selection:
The PV input range is divided into a maximum of seven zones with up to six reference points, and PID parameters are selected for every zone.

Zone PID selection (by target setpoint):
The setting range is divided into a maximum of seven zones with up to six reference points, and PID parameters are selected for every zone.

PID selection by external contact input:
PID No. 1 to 8 is selected by contact input.

Auto-tuning:
Available as standard. Possible to activate auto-tuning for both main and slave loops for cascade control.

"SUPER" function:
Overshoots generated by abrupt changes in the target setpoint or by disturbances can be suppressed.

"SUPER 2" function:
This function stabilizes the state of control that is unstable due to hunting, etc. without requiring any change in PID constants, when the load and/or gain varies greatly, or when there is a difference between the characteristics of temperature zones.

Preset output function:
When the instrument is in STOP mode, PV input is burnt-out, or an abnormality is found in an input circuit, a preset value is output as a control output.

Sampling period
Each sampling period can be selected under the following conditions:

100 ms: Available when UT mode is not cascade control.
200 ms: Available when UT mode is cascade control.
(Set value when shipped from the factory: 200 ms)
500 ms: Always available.

Operation Mode Switching

(Note: Communication enables all the following mode switching to be executed.)

AUTO/MANUAL switching:
Bumpless/preset output value switching between automatic operation mode and manual control mode is available by using the front keys or contact input. The contact input has priority over front key input or switching by communication. The contact input is invalid for Cascade secondary-loop control or Cascade control.

RUN/STOP switching:
Switching by contact input (bumpless for switching from STOP to RUN). The contact input has priority over switching by communication. In RUN mode, control computation is activated. In STOP mode, control computation ceases and a preset value is output as a control output while other functions operate normally.

REMOTE/LOCAL switching:
Switching between remote setpoint and local setpoint by instrument operation or contact input. The contact input has priority over instrument operation or switching by communication. For remote to local switching, either bumpless tracking (employing the remote setpoint on switching as the local setpoint) or without tracking (directly switching the local setpoint) can be specified.

CASCADE/AUTO/MANUAL switching:
Switching by instrument operation or contact input. The contact input has priority over instrument operation or switching by communication. Valid for Cascade secondary-loop control or Cascade control.

Output tracking ON/OFF switching:
Provided for Cascade primary-loop control or Loop control for backup. External tracking signal and internal control output are switched by the contact input. The contact input has priority over the switching by communication.

Control Parameters Setting Range

Proportional band: 0.1 to 999.9%
0.0% available for ON/OFF control

Integral time: 1 to 6,000 s, or OFF (for Manual reset)

Derivative time: 1 to 6,000 s, or OFF

ON/OFF control hysteresis: 0.0 to 100.0% of PV input range span

Preset output: -5.0 to 105.0% (0 mA or less cannot be output)

Output limiter:
Setting range: -5.0 to 105.0% for both high and low limits
However, "low limit setpoint < high limit setpoint" must be satisfied.

Shutdown function:
When manual control is carried out with 4 to 20 mA output, control output can be output down to about 0 mA (shutdown is specified for -5.0% or less).

Rate-of-change limiter for output:
OFF or 0.1 to 100.0%/s

Deadband for position-proportional control:
1.0 to 10.0% for output

● Configuration of Input/Output Signal

PV Input Computations
Input processing, Square root extraction (voltage input only, Input low cut 0.0 to 5.0%), Ten-segment linearizer function, Ten-segment bias, Bias addition (-100.0 to 100.0%), and First order lag filter (OFF, time constant 1 to 120 s)

Auxiliary Input Computations
Input processing, Square root extraction (Input low cut 0.0 to 5.0%), Bias addition (-100.0 to 100.0%), Ratio multiplication (0.001 to 9.999), First order lag filter (OFF, time constant 1 to 120 s)

● Alarm Functions

Alarm types:
PV high limit, PV low limit, Deviation high limit, Deviation low limit, De-energized on deviation high limit, De-energized on deviation low limit, Deviation high and low limits, High and low limits within deviation, De-energized on PV high limit, De-energized on PV low limit, SP high limit, SP low limit, Output high limit, Output low limit, Deviation high limit for target setpoint, Deviation low limit for target setpoint, De-energized on deviation high limit alarm for target setpoint, De-energized on deviation low limit alarm for target setpoint, Deviation high and low limits fot target setpoint, and Deviation within high and low limits for target setpoint.

Alarm setting range:
PV/SP alarm: -100 to 100% of PV input range
Deviation alarm: -100 to 100% of PV input range span
Output alarm: -5.0 to 105.0% of output value
Alarm hysteresis: 0.0 to 100.0% of PV input range span

Delay timer:
0.00 to 99.59 (minute, second)
An alarm is output when the delay timer expires after the alarm setpoint is reached.
Setting for each alarm is possible.

Stand-by action:
Stand-by action can be set to make PV/deviation alarm OFF during start-up or after SP change until SP reaches the normal region.

Timer function (stabilization of control status notification event) (Alarm 1 only):
This function sets the alarm 1 output to ON when a preset time (timer setting) elapses after a PV has reached the control target setpoint hysteresis band to notify that control has reached its stabilized status. Restarted in RUN/STOP or SP switching.

Other alarm actions:
Sensor grounding alarm: Detects a change in control output and outputs an alarm.
Fault-diagnosis alarm: For input burnout, A/D conversion error, or thermocouple reference junction compensation error.
FAIL output: Abnormality in software or hardware.

Number of alarm settings: 8 (maximum)
The alarm status can be read via communication in addition to output as the above alarm output.

Alarm output points (see also the item "Contact Outputs")
- Number of contact (relay) outputs:
  3 (standard) or 4 (if a control output relay is used for the alarm 4 output relay.)
- Number of contact (transistor open collector) outputs:
  4 (when optional function code is specified as C or D)

From the above, up to 8 point outputs can be obtained (except for cascade control).
Any of PV alarm, deviation alarm, SP alarm, output alarm, Fault-diagnosis alarm, sensor grounding alarm and FAIL output can be assigned to contacts for the above number of outputs. However, the timer delay alarm can be assigned to the alarm 1 output only. Also, the alarm 4 only can be assigned to the control output relay (if a relay is not used for control output).

● Display and Operation Functions

PV Display
PV is displayed in the 5-digit display. PV1 or PV2 is displayed by switching them in cascade control. The number of display digits is 4 or 5. For thermocouple or RTD, data below the decimal point can be set not to display. The display range is -19999 to 30000 and the display span is 30000 or less.

Setpoint Display
A parameter name is displayed in the 3-digit display and data in the 5-digit display. There are four kinds of displays : operating display, operating parameter setting display, setup parameter setting display and SELECT display.

Operating display:
Data necessary for operations, such as setpoint or control output, are displayed depending on the UT mode.

Operating parameters setting display:
The Operating parameters, which are mainly changed during operations, such as PID constant, are displayed.

Setup parameters setting display:
The Setup parameters to configure the functions of the instrument before starting operation are displayed.
UT mode is to be set in this display.

SELECT display:
Up to five displays which are frequently accessed can be selected from the Operating parameters setting display and Setup parameters setting display to be displayed in the SELECT display.

Status Indicator Lamps

Alarm indicator lamps:
Four lamps, AL1, AL2, AL3, and AL4

Status indicator lamps:
REM (remote operation), MAN (manual mode operation), CAS (cascade operation), and LP2 (cascade secondary-loop control)

Deviation monitor:
▲Plus deviation, ▼Minus deviation, and ▬ deviation in normal range

PV display color changing function "Active Color PV Display"

(Factory-set default : Fixed in red mode)
This function automatically changes PV display color by the action described below. Green-to-red or red-to-green changing action is selectable.

Link to alarm 1 mode :
Alarm OFF : green, Alarm ON : red
Setting of Alarm OFF : red, Alarm ON : green is possible.

Link to alarm 1 and 2 mode :
Alarm OFF : green, Alarm ON : red
Setting of Alarm OFF : red, Alarm ON : green is possible.

SP deviation mode :
Within the preset SP deviation : green,
Out of the preset SP deviation : red
Setting of within the preset SP deviation : red,
Out of the preset SP deviation : green is possible.
Deviation band is changeable using a parameter. The setting of either high limit deviation or low limit deviation is also possible.

PV limit mode :
Within the preset PV range : green,
Out of the preset PV range : red
Setting of within the preset PV range : red,
Out of the preset PV range : green is possible.
The range (high limit and low limit) is changeable using a parameter.

Fixed color mode :
PV display color is fixed in green or red.

Operation Keys

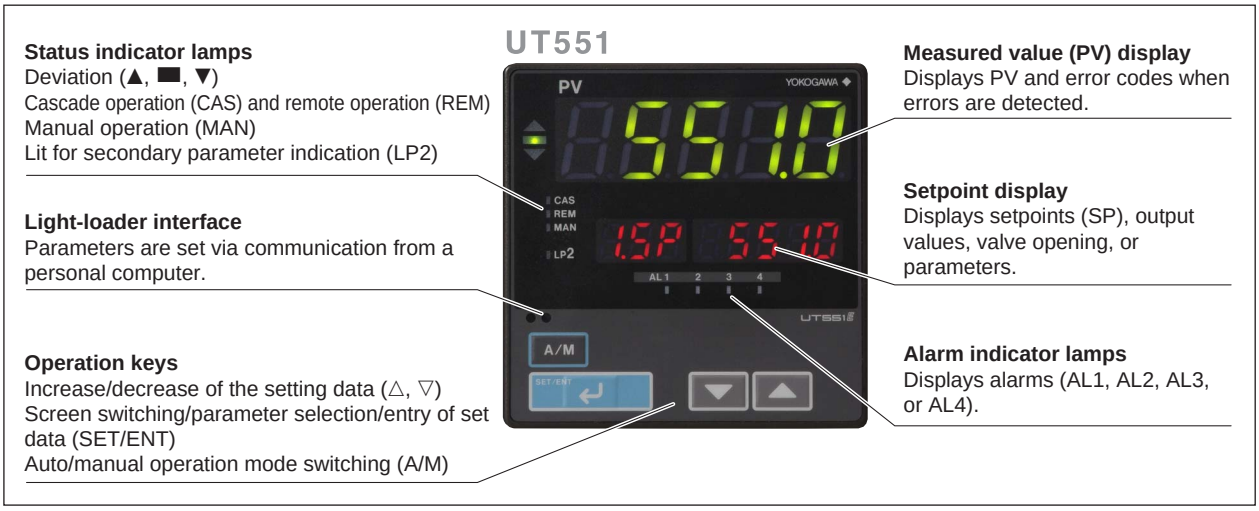
△, ▽ keys: Increase or decrease setpoints and other parameters displayed in the setpoint display.

SET/ENT key: Used for setting or changing set data, switching the displayed contents, and switching operation modes except for A/M.

A/M key: Operation mode switching (Auto/Manual)

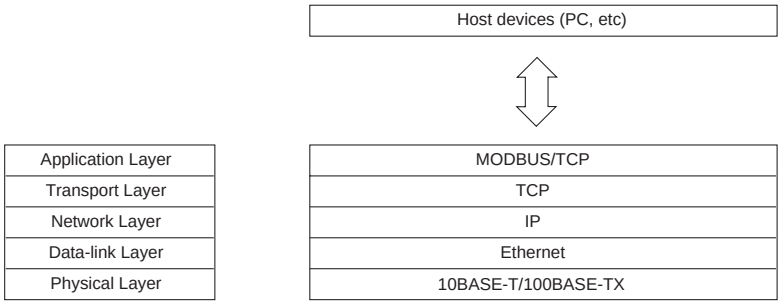
Security Function

Key-lock by parameter setting and prohibiting operation by a password are available.



● Communication Functions

The UT551 has the embedded Ethernet to connect IEEE802.3-compliant network (10BASE-T/100BASE-TX).
As a protocol, MODBUS/TCP communication funciton is supported, and communicate through port 502 (can be changed).



● Communication Specifications

Item	10BASE-T/100BASE-TX
Access Control	CSMA/CD
Transfer Rate	10Mbps/100Mbps
Max. Segment Length	100m Note1
Max. Connecting Configuration	Cascade Max. 4 level (10BASE-T), Max. 2 level (100BASE-TX) Note2

Note1: The length between Hub and Module.
Note2: The number of cascade connections per Hub.

● Setting of IP Address

IP Address used in Ethernet communication is set by keys on the front panel of the UT551, as a Setup parameter. Additionally, it is also settable by Light Loader, model LL100 PC-based Parameters Setting Tool (Order separately).

● MODBUS/TCP Functions

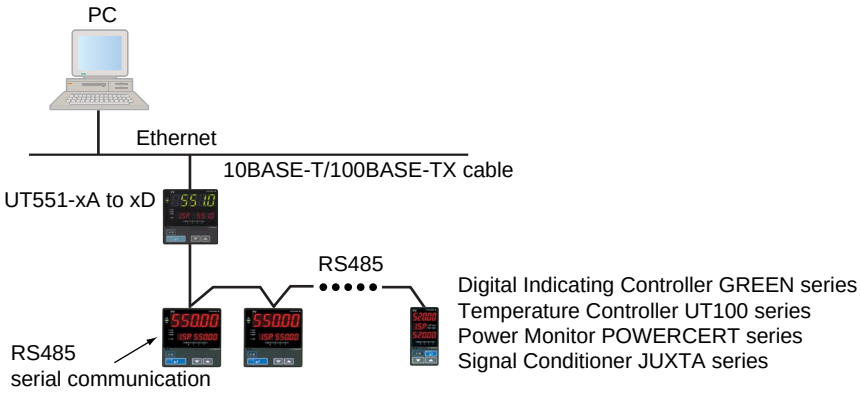
Applicable Function Codes and accessible data area of the UT551 by MODBUS/TCP are shown in the following tables.

Function Code	Function	Description
03	Reads data from multiple registers	Capable of reading data from up to 64 successive registers.
06	Writes data into register	Capable of writing to only one register.
08	Performs a loop back test	Capable to check communication connection
16	Writes data into multiple D-registers	Capable of writing to up to 32 successive registers.

D-Reigister No.	Area data categories		Description
D0001 to D0049	Process data area	Data displayed for operation	PV,SP,OUT, and others
D0050 to D0100	User area	———	———
D0201 to D0230	Operating parameters	Operation mode parameters	A/M, MOUT, and others
D0231 to D0300		Computation parameters	AT,SC,BS,FL,and others
D0301 to D0700		PID parameters	P,I,D and others
D0701 to D0800		User parameters	U1, U2 and others
D0901 to D1000	Setup parameters	Control action parameters	TMU,ALM,C.MD and others
D1001 to D1100		Common function, Ethernet communication parameters	RET,IP1 and others
D1101 to D1200		SELECT display registration parameters	C.S and others
D1201 to D1300		PV input and control output parameters	IN,OT and others

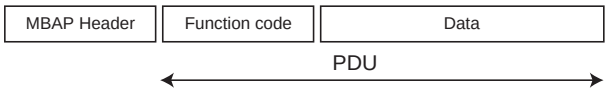
● Ethernet - Serial Gateway Functions

The UT551 has RS485 communication terminals in addition to Ethernet communication connector. The MODBUS/TCP command received via Ethernet is relayed to the RS485 communication terminals. This enables the connection to the devices with RS485 serial communication functions (MODBUS/RTU protocol) via network.



● Outline of MODBUS/TCP Protocol

The MODBUS/TCP frame structure is as follows.



PDU (Simple Protocol Data Unit) and MODBUS/RTU (MODBUS protocol via serial communication) are the same.

MBAP Header (MODBUS Application Protocol Header) consists of the following 7 bytes.

Byte No	0	1	2	3	4	5	6
Description	Transaction ID		Protocol ID		Byte numbers		Unit ID

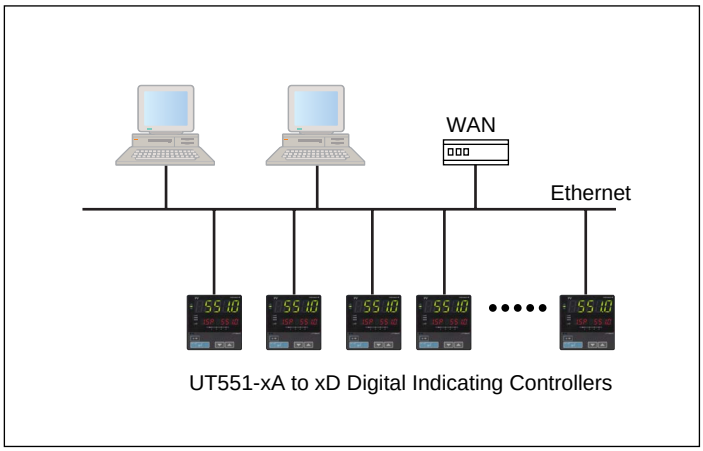
Transaction ID: The host device specifies an arbitrary value to identify a transaction. The UT551 returns the value it received from the host device as its response.

Protocol ID: This parameter is set to “0” to indicate the MODBUS/TCP protocol.

Number of bytes: The number of bytes from the Unit ID (byte number 6) byte on.

Unit ID: For the communication to the UT551 itself, specify “1” for the host device. The UT551 returns “1” as its response. For the communication to the device connected to the RS485 communication terminals of the UT551 using Ethernet - serial gateway function, specify its communication address (2 to 99). The device returns the same value as its response.

● Configuration example of the communication system



■ Hardware Specifications

● Input/Output Signal Specifications

PV Input Signal

Number of input points: 1

Input type, instrument input range, and measurement accuracy:
The type of input and instrument input range can be specified from the instrument input range codes shown in the table below.

Sampling period: 100, 200, or 500 ms (selectable)

Burnout detection:
Activated for thermocouple (TC) input, RTD input, or standard signal of 0.4 to 2 V DC or 1 to 5 V DC.
Possible to specify a travel of upscale, downscale, or off.
For standard signal input, set to burnout at 0.1 V or less.

Input bias current: 0.05 µA (for TC or RTD b-terminal)

Measurement current(RTD): About 0.13 mA

Input resistance: 1 MΩ or more for TC or mV input
About 1 MΩ for DC voltage input

Allowable signal source resistance:
250 Ω or less for TC or mV input
Signal source resistance effect
0.1 µV/Ω or less
2 kΩ or less for DC voltage input
Signal source resistance effect
About 0.01%/100 Ω

Allowable wiring resistance (for RTD input):
Maximum 150 Ω/wire (Conductor resistance between three wires must be equal.)
However, it must be 10 Ω/wire for a maximum range of -150.0 to 150.0°C.
Effect of wiring resistance: ±0.1°C/10Ω

Allowable input voltage:
±10 V DC for TC/mV/RTD input
±20 V DC for DC voltage input

Noise rejection ratio:
Normal mode 40 dB (50/60 Hz) or more
Common mode 120 dB (50/60 Hz) or more

Reference junction compensation error:
±1.0°C (15 to 35°C), ±1.5°C (0 to 15°C and 35 to 50°C)

Applicable standards:
JIS, IEC, and DIN (ITS-90) for TC and RTD

Response time: 1 second or less, 63% (10 - 90%)
(The time required for transmission output to reach 63% of the maximum excursion when PV abruptly changes from 10% to 90%)

Input Type		Instrument Input Range Code	Instrument Input Range (°C)	Instrument Input Range (°F)	Measurement Accuracy*1
Unspecified (When shipped from the factory)		OFF	Set the data item PV input type "IN 1" to the OFF option to leave the PV input type undefined.		
Thermocouple	K	1	-270.0 to 1370.0°C	-450.0 to 2500.0°F	±0.1% ±1 digit of instrument range at 0°C or more ±0.2% ±1 digit of instrument range at less than 0°C • However, ±2% ±1 digit of instrument range for type K at temperatures less than -200°C. • However, ±1% ± 1 digit of instrument range for type T at temperatures less than -200°C.
		2	-270.0 to 1000.0°C	-450.0 to 2300.0°F	
		3	-200.0 to 500.0°C	-200.0 to 1000.0°F	
	J	4	-200.0 to 1200.0°C	-300.0 to 2300.0°F	
	T	5	-270.0 to 400.0°C	-450.0 to 750.0°F	
		6	0.0 to 400.0°C	-200.0 to 750.0°F	
	B	7	0.0 to 1800.0°C	32 to 3300°F	±0.15% ±1 digit of instrument range at 400°C or more ±5% ±1 digit of instrument range at less than 400°C
	S	8	0.0 to 1700.0°C	32 to 3100°F	±0.15% ± 1 digit of instrument range
	R	9	0.0 to 1700.0°C	32 to 3100°F	
	N	10	-200.0 to 1300.0°C	-300.0 to 2400.0°F	±0.1% ± 1 digit of instrument range ±0.25% ±1 digit of instrument range for temperature at less than 0°C
	E	11	-270.0 to 1000.0°C	-450.0 to 1800.0°F	±0.1% ±1 digit of instrument range at 0°C or more ±0.2% ±1 digit of instrument range at less than 0°C • However, ±1.5% ±1 digit of instrument range for type E at temperature less than -200°C.
	L (DIN)	12	-200.0 to 900.0°C	-300.0 to 1600.0°F	
	U (DIN)	13	-200.0 to 400.0°C	-300.0 to 750.0°F	
		14	0.0 to 400.0°C	-200.0 to 1000.0°F	
	W	15	0.0 to 2300.0°C	32 to 4200°F	±0.2% ±1 digit of instrument range
	Platinel 2	16	0.0 to 1390.0°C	32.0 to 2500.0°F	±0.1% ± 1 digit of instrument range
	PR20-40	17	0.0 to 1900.0°C	32 to 3400°F	±0.5% ±1 digit of instrument range at 800°C or more Accuracy not guaranteed for temperature less than 800°C
	W97Re3-W75Re25	18	0.0 to 2000.0°C	32 to 3600°F	±0.2% ± 1 digit of instrument range
RTD	JPt100	30	-200.0 to 500.0°C	-300.0 to 1000.0°F	±0.1% ± 1 digit of instrument range (Note 1) (Note 2)
		31	-150.00 to 150.00°C	-200.0 to 300.0°F	±0.2% ± 1 digit of instrument range (Note 1)
	Pt100	35	-200.0 to 850.0°C	-300.0 to 1560.0°F	±0.1% ± 1 digit of instrument range (Note 1) (Note 2)
		36	-200.0 to 500.0°C	-300.0 to 1000.0°F	
		37	-150.00 to 150.00°C	-200.0 to 300.0°F	±0.2% ± 1 digit of instrument range (Note 1)
Standard signal	0.4 to 2V	40	0.400 to 2.000 V	Display range -19999 to 30000 Display span 30000 or less (Decimal point position changeable)	±0.1% ± 1 digit of instrument range
	1 to 5V	41	1.000 to 5.000 V		
DC voltage	0 to 2V	50	0.000 to 2.000 V		
	0 to 10V	51	0.00 to 10.00 V		
	-10 to 20mV	55	-10.00 to 20.00 mV		
	0 to100mV	56	0.0 to 100.0 mV		

Note 1: The accuracy is ±0.3°C of instrument range ±1 digit for a temperature range from 0 to 100°C.
Note 2: The accuracy is ±0.5°C of instrument range ±1 digit for a temperature range from -100 to 200°C.
*1: Performance in the standard operating conditions (at 23±2°C, 55±10% RH, and 50/60Hz power frequency)
*2: When receiving 4 to 20mA DC current signals, select a standard signal 1 to 5V DC and connect a 250 ohm resistor (option).
Model: X010-250-2 (resistor with M3.5 crimp-on terminal lugs)

Auxiliary Analog Input Signal
(UT551-xB, -xD only)
Functions: Remote setting input, tracking input, cascade control secondary loop PV input, etc.
Input type: Settable within the range of voltage input 0 to 2 V DC, 0 to 10 V DC, 0.4 to 2.0 V DC or 1 to 5 V DC.
Number of inputs: 1 point
Sampling period: 100, 200 or 500 ms
Auxiliary analog input sampling period is linked with PV input sampling period.
Input resistance: About 1 MΩ
Input accuracy: ±0.3% ± 1 digit of input span for 0 to 2 V DC input
±0.2% ± 1 digit of input span for 0 to 10 V DC input
±0.375% ± 1 digit of input span for 0.4 to 2.0 V DC range
±0.3% ± 1 digit of input span for 1 to 5 V DC range
Performance in the standard operating conditions (at 23±2°C, 55±10% RH, and 50/60Hz power frequency)

Feedback Resistance Input Signal
(UT551-1x only) Valid for position proportional PID control.

Slidewire resistance:
Total resistance 100 Ω to 2.5 kΩ (with burnout detection of slidewire)

Measuring resolution ±0.1% of total resistance

Retransmission Output
Any of the PV, target setpoint or control output is output.

Or this can be used for 15 V DC loop power supply.

Number of output points: 1 or 2
Retransmission output 2 is available only when "relay" is selected as the control output type.
Output signal: 4 to 20 mA DC, 0 to 20 mA DC, 20 to 4 mA DC or 20 to 0 mA DC (0 mA or less cannot be output)
Load resistance: 600 Ω or less
Output accuracy: ±0.1% of span (±5% for 1 mA or less)
Performance in the standard operating conditions (at 23±2°C, 55±10% RH, and 50/60Hz power frequency)
When using for 15 V DC loop power supply:
Supply voltage 14.5 to 18.0 V DC, maximum supply current about 21 mA (with the protection circuit at field short-circuit).

Control Outputs
Select 1 point from the following output types depending on model type and UT mode. Relay contact output for position proportional PID control (UT551-1x).

Current output
Number of output points: 1 (switchable to voltage pulse output)
Output signal: 4 to 20 mA DC, 0 to 20 mA DC, 20 to 4 mA DC or 20 to 0 mA DC
Load resistance: 600 Ω or less
Output accuracy:
±0.1% of span (±5% for 1 mA or less)
Performance in the standard operating conditions (at 23±2°C, 55±10% RH, and 50/60Hz power frequency)

Voltage pulse output
Number of output points: 1 (switchable to current output)
Output signal:
ON voltage-12 V DC or more (load resistance 600 Ω or more)
OFF voltage- 0.1 V DC or less
Resolution: 10 ms or 0.1% of output value, whichever is greater

Relay contact output
Number of output points: 1
Output signal: At three terminals of NC, NO, and Common
Contact rating: 250 V AC, 3 A or 30 V DC, 3 A (resistance load)
Resolution: 10 ms or 0.1% of output value, whichever is greater

Contact Inputs
Usage: Target setpoint switching, C/A/M mode switching, REMOTE/LOCAL switching, RUN/STOP switching, or PV input switching
Number of input points:
Varies with optional function codes (as shown below):
UT551-xA: 2 points UT551-xB: 3 points
UT551-xC: 7 points UT551-xD: 8 points
Input type: Non-voltage contact input or transistor open collector input
Input contact rating: 12 V DC, 10 mA or more
On/off detection:
For non-voltage contact input,
On .. contact resistance 1 kΩ or less;
Off.. contact resistance 20 kΩ or more
For transistor open collector input,
On .. 2 V or less;
Off.. leak current 100 μA or less
Minimum status detection hold time: PV input sampling period ×3

Contact Outputs
Usage: Alarm output, FAIL output
Number of output points:
Varies with optional function codes (as shown below):
UT551-xA, xB: Relay output 3 points
UT551-xC, xD: Relay output 3 points, transistor output 4 points
However, when a relay is not used for control output, the relay for control output can be used for the relay for the alarm 4. For this reason, the number of relay output points can be changed to 4 by adding to the above 3.
Relay contact rating: 240 V AC, 1 A or 30 V DC, 1 A, normally open
(COM terminal is common for every contact output)
(Normally close for FAIL output)
Transistor contact rating: 24 V DC, 50 mA

● Display Specifications

Measured value (PV) display: 5-digit 7-segment green or red color LED display; height of letters 20 mm
Data display: 3 digits + 5 digits, 7-segment red color LED display; height of letters 9.3 mm
Status indicator lamps: LEDs

● Conformance to Safety and EMC Standards

Safety: Complies with IEC/EN61010-1 (CE), approved by C22.2 No.61010-1, approved by UL508.
Installation category : CAT. II Pollution degree: 2 (IEC/EN61010-1, C22.2 No.61010-1)
Measurement category : I (CAT. I : IEC/EN61010-1)
Rated measurement input voltage : 10V DC max.(across terminals), 300V AC max.(across ground)
Rated transient overvoltage : 1500V (Note)
Note : It is a value on the safety standard which is assumed by IEC/EN61010-1 in Measurement category I, and is not the value which guarantees an apparatus performance.
EMC standards: Complies with EN61326, EN61000-3-2, EN61000-3-3 and EN55011 (CE).
AS/NZS 2064 compliant (C-Tick).
Class A Group 1.
During test, the controller continues to operate with the measurement accuracy within ±20% of the range.

● Construction, Installation, and Wiring

Construction: Dust-proof and Drip-proof front panel conforming to IP55.
For side-by-side close installation, the controller loses its dust-proof and drip-proof protection.
Material of the body: ABS resin and polycarbonate
Case color: Black
Weight: About 1 kg or less
External dimensions: 96W × 96H × 100D (from the panel face) (mm)
Mounting: Direct panel mounting; mounting bracket, one each for upper and lower mounting
Panel cutout dimensions: $92^{+0.8}_{0}$W × $92^{+0.8}_{0}$H (mm)
Mounting attitude:
Up to 30 degrees above the horizontal; No downward tilting allowed.
Wiring connection:
With M3.5 screw terminals (for signal, power and grounding wiring)

● Power Supply and Isolation

Power supply: Rated voltage 100 to 240 V AC (±10%), 50/60 Hz
Power consumption: Max. 20 VA (Max. 8.0 W)
Internal fuse rating: 250 VAC, 1.6A time-lag fuse
Data backup: Non-volatile memory. Service life about 100,000 times of writings

Withstanding voltage:
1500 V AC for 1 minute.
between primary terminals and secondary terminals
1500 V AC for 1 minute.
between primary terminals and ground terminal
1500 V AC for 1 minute.
between ground terminal and secondary terminals
500 V AC for 1 minute.
between secondary terminals
(where primary terminals stand for power and relay output terminals and secondary terminals stand for analog input and output signal terminals, voltage pulse output terminals, and contact input terminals.)
Isolation resistance:
20 MΩ or more for 500 V DC applied between power terminals and ground terminal
Grounding: Class D grounding (Class 3 grounding) (grounding resistance of 100 Ω or less)

Isolation Specifications

PV input terminal:
Isolated from other input/output terminals, but not isolated from internal circuit.
Auxiliary analog input terminal:
Isolated from other input/output terminals and internal circuit.
15 V DC loop power supply terminal:
Not isolated from analog current output and voltage pulse control output, but isolated from other input/output terminals and internal circuit.
Control output (current output or voltage pulse output) and retransmission output: Not isolated between control output and retransmission output, but isolated from other input/output terminals and internal circuit.
Relay contact control output terminals:
Isolated between contact output terminals, and from other input/output terminals and internal circuit.
Contact input terminals:
Not isolated between contact input terminals and from communication terminals, but isolated from other input/output terminals and internal circuit.
Relay contact output terminals:
Not isolated between relay contact outputs, but isolated from other input/output terminals and internal circuit.
Transistor contact output terminals:
Not isolated between transister contact outputs, but isolated from other input/output terminals and internal circuit.
Ethernet communication terminal:
Isolated from internal circuits.
RS485 communication terminals:
Not isolated from contact input terminals, but isolated from other input/output terminals and internal circuit.

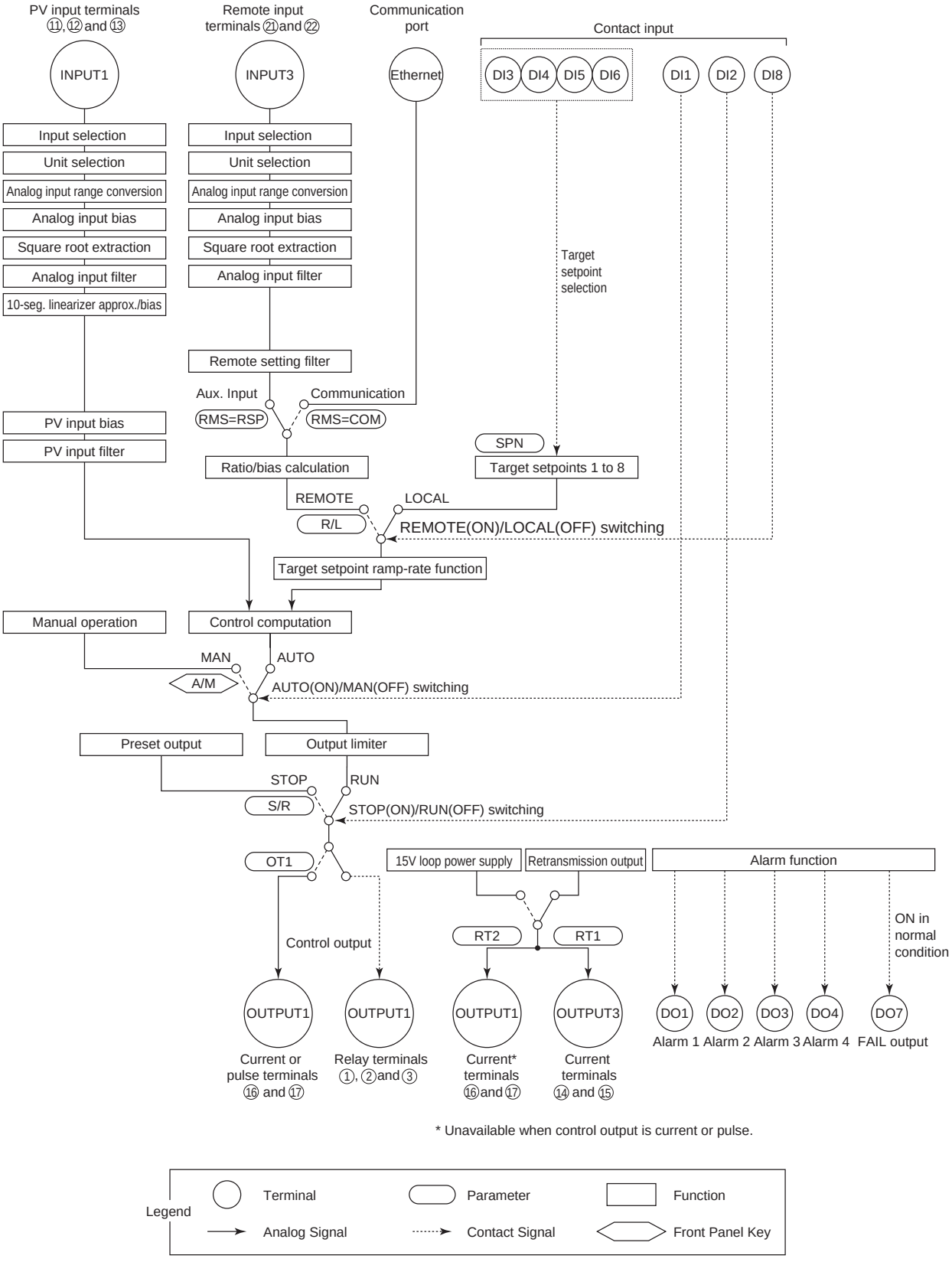
Feedback slidewire resistance input terminals:
Not isolated from control output terminals (current or voltage pulse output) and retransmmision output, but isolated from other input/output terminals and internal circuit.
Power terminals:
Isolated from other input/output terminals and internal circuit.
Ground terminal:
Isolated from other input/output terminals and internal circuit.

● Environmental Conditions

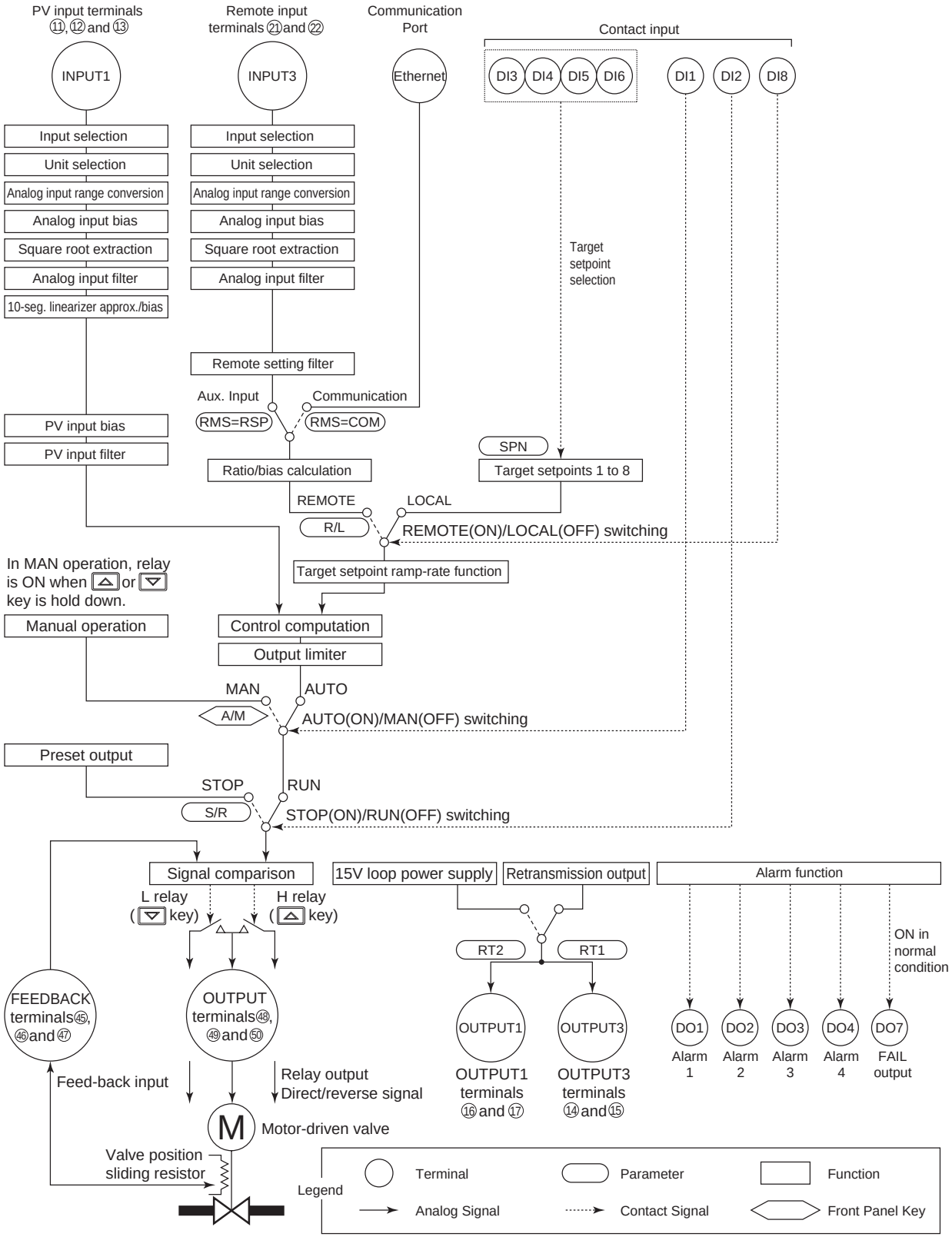
Normal operating conditions:
Ambient temperature: 0 to 50°C (40°C or less for side-by-side close mounting)
Temperature change rate limit: 10°C/h or less
Ambient humidity: 20 to 90% RH (no condensation)
Magnetic field: 400 A/m or less
Continuous vibration (5 to 14 Hz):
Peak-to-peak amplitude 1.2 mm or less
Continuous vibration (14 to 150 Hz):
4.9 m/s^2 or less
Short-period vibration: 14.7 m/s^2, 15 s or less
Shock: 147 m/s^2 or less, 11 ms
Installation altitude: 2000 m or less above sea level
Warm-up time: 30 minutes or more after power on
Transportation and storage conditions:
Temperature: -25 to 70°C
Temperature change rate: 20°C/h or less
Humidity: 5 to 95% RH (no condensation)
Effects of operating conditions
Effect of ambient temperature:
Whichever is greater, ±1 µV/°C or ±0.01% of F.S./°C for voltage or thermocouple inputs.
±0.02% of F.S./°C for Auxiliary input
±0.05°C/°C (ambient temperature) or less for RTD inputs.
±0.05% of F.S./°C or less for analog outputs.
Effect of power supply fluctuation (within rated voltage range):
Whichever is greater, ±1 µV/10 V or ±0.01% of F.S./10 V for analog inputs.
±0.05% of F.S./10 V or less for analog outputs.

Function Block Diagram for Single-loop Control (Model UT551-0x)

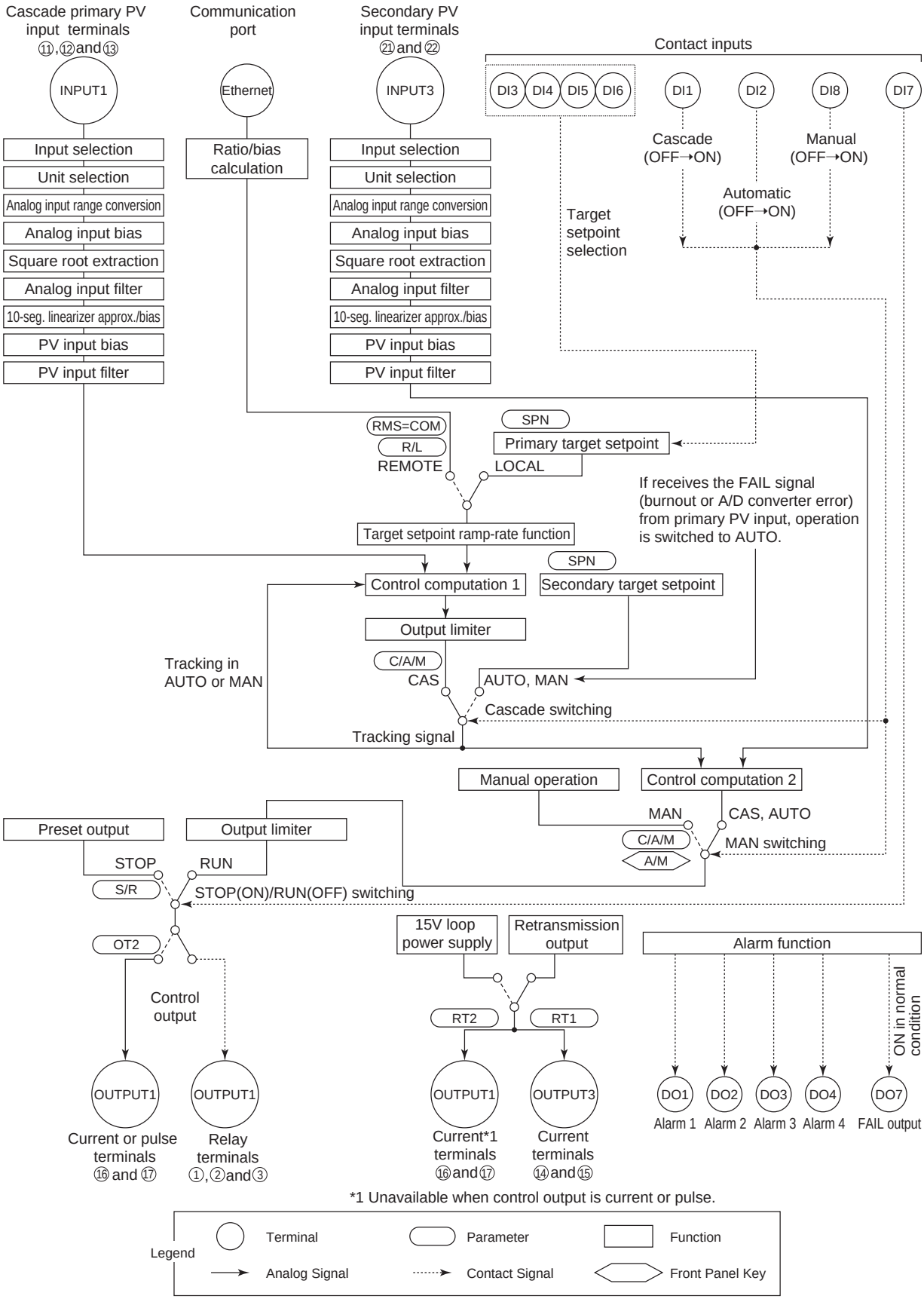
(See the User's Manual (Reference) (CD-ROM) for Function Block Diagrams for other modes.)



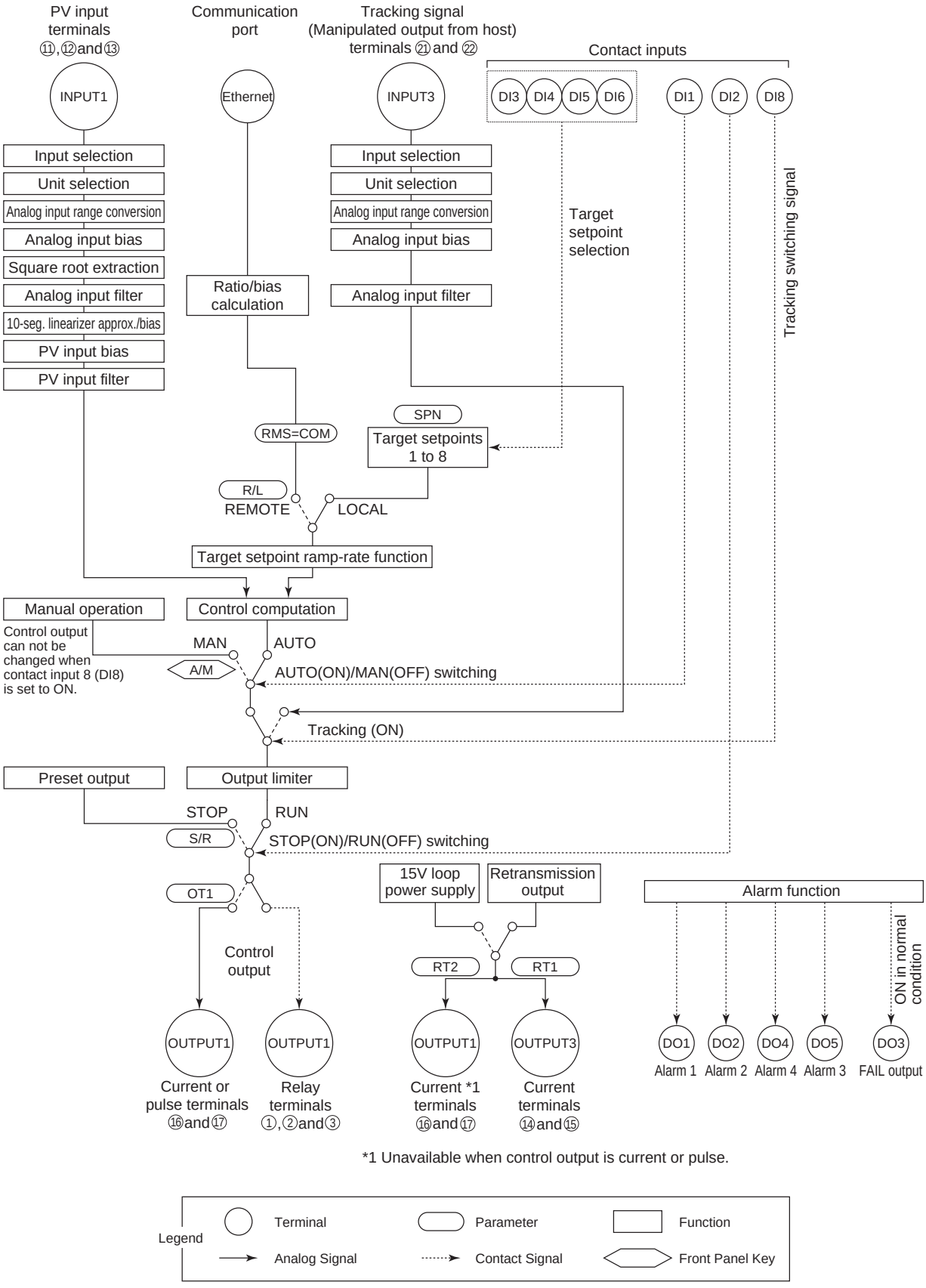
■ Function Block Diagram for Single-loop Position-proportional Control (Model UT551-1x)



Function Block Diagram for Cascade Control

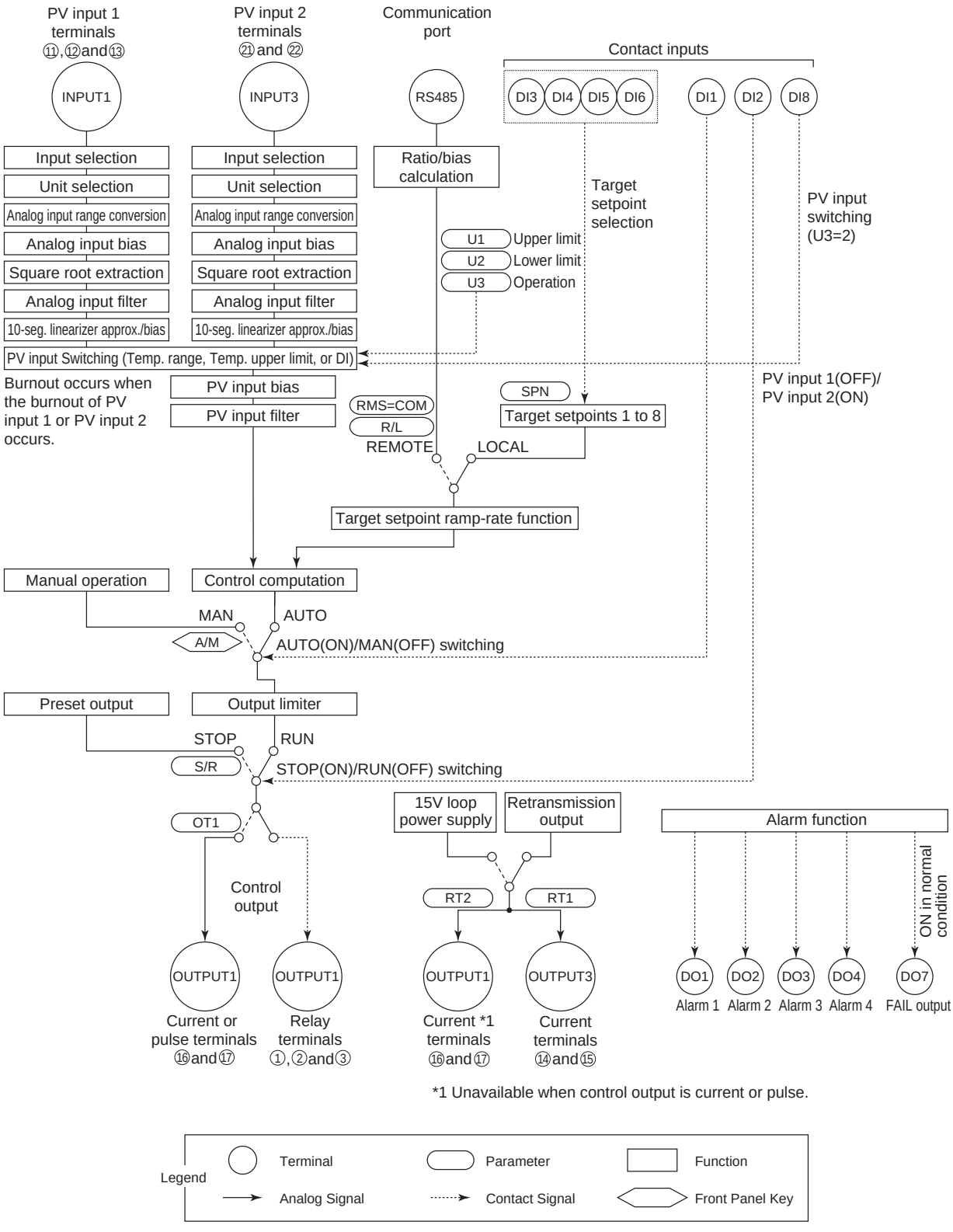


Function Block Diagram for Loop Control for Backup



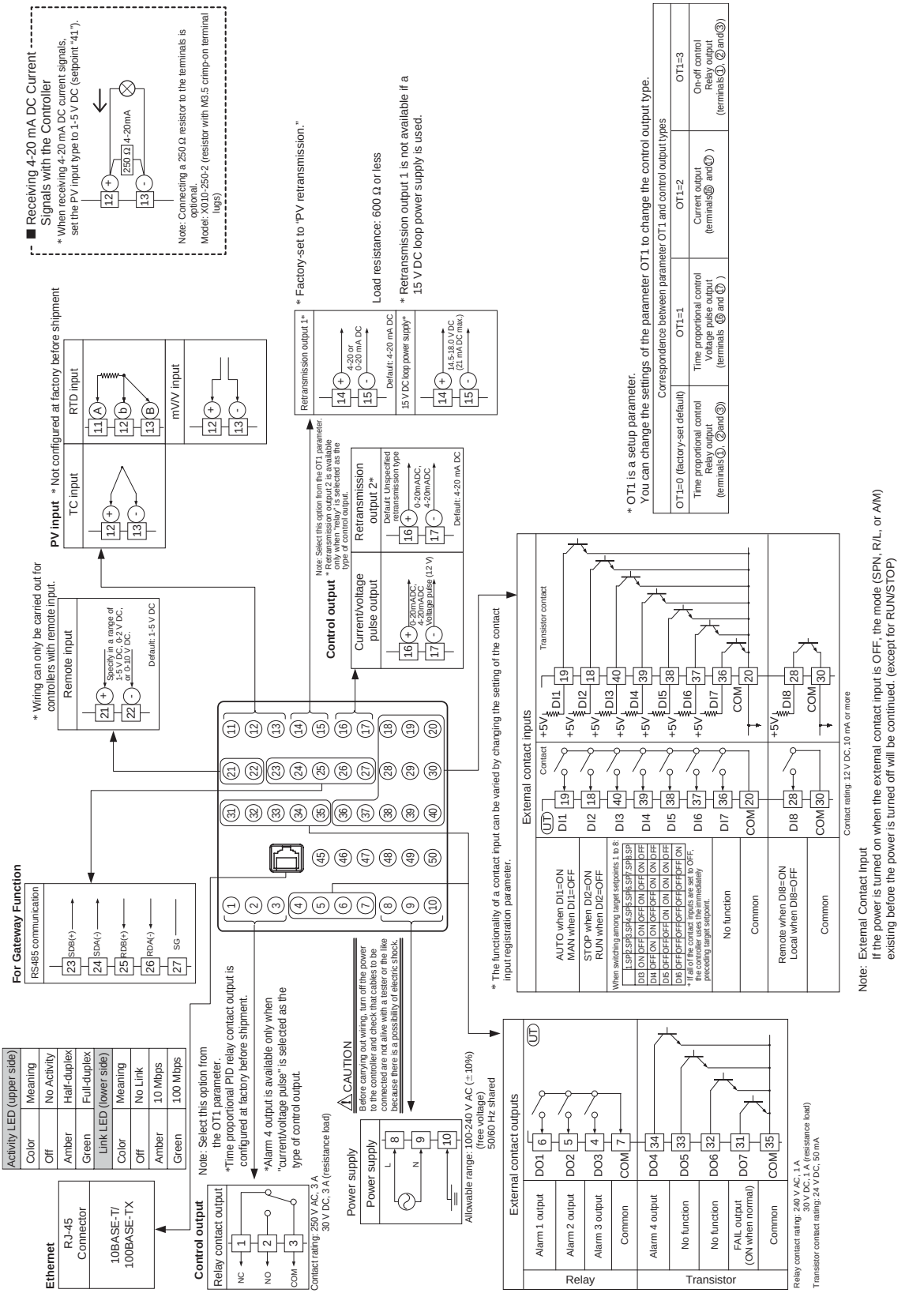
*1 Unavailable when control output is current or pulse.

Function Block Diagram for Loop Control with PV Switching



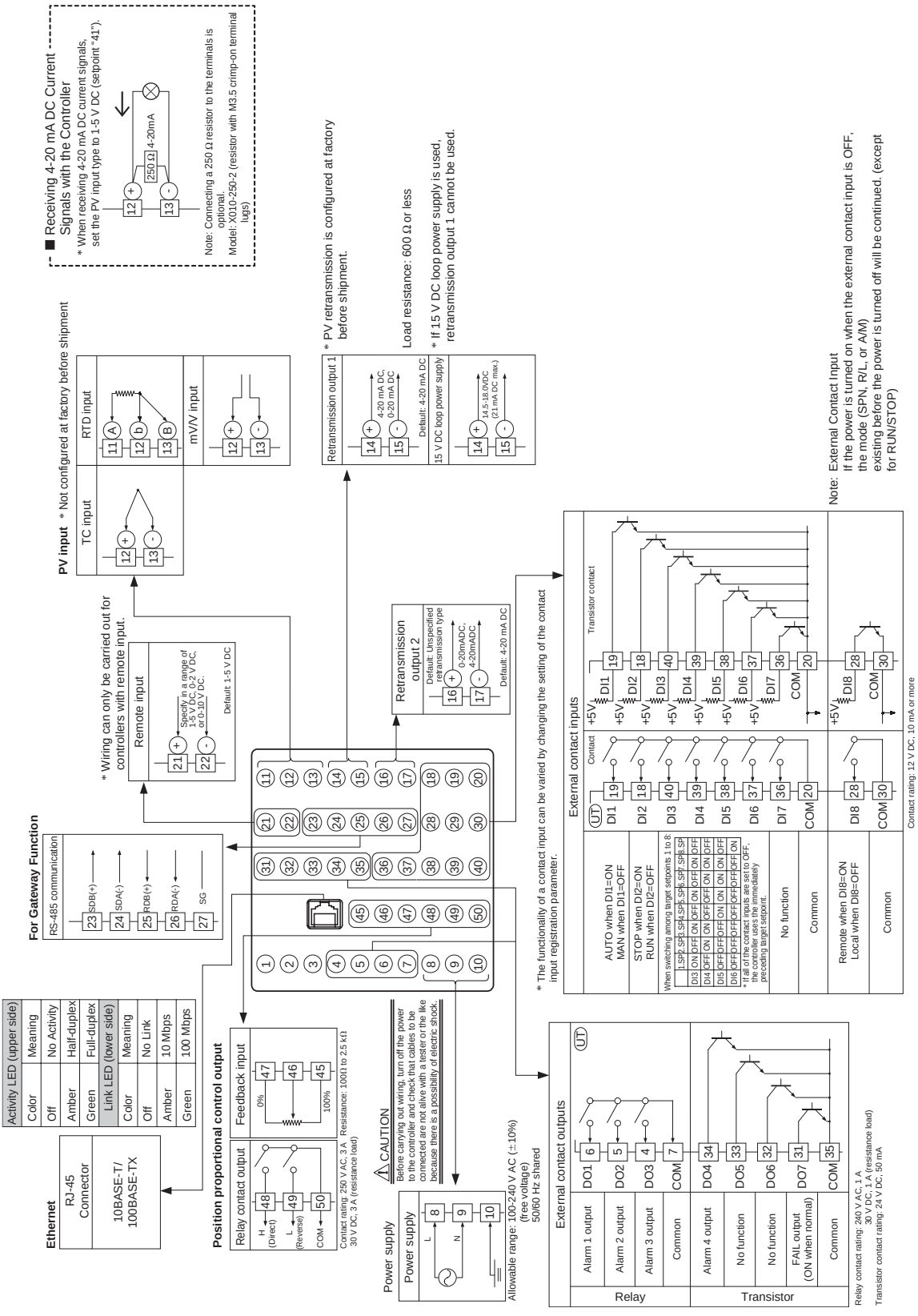
■ UT551 Single-loop Control Standard Type (Model UT551-0x), Terminal Arrangements

See the User's Manual (Reference) (CD-ROM version) for the terminal arrangements not described in this document.

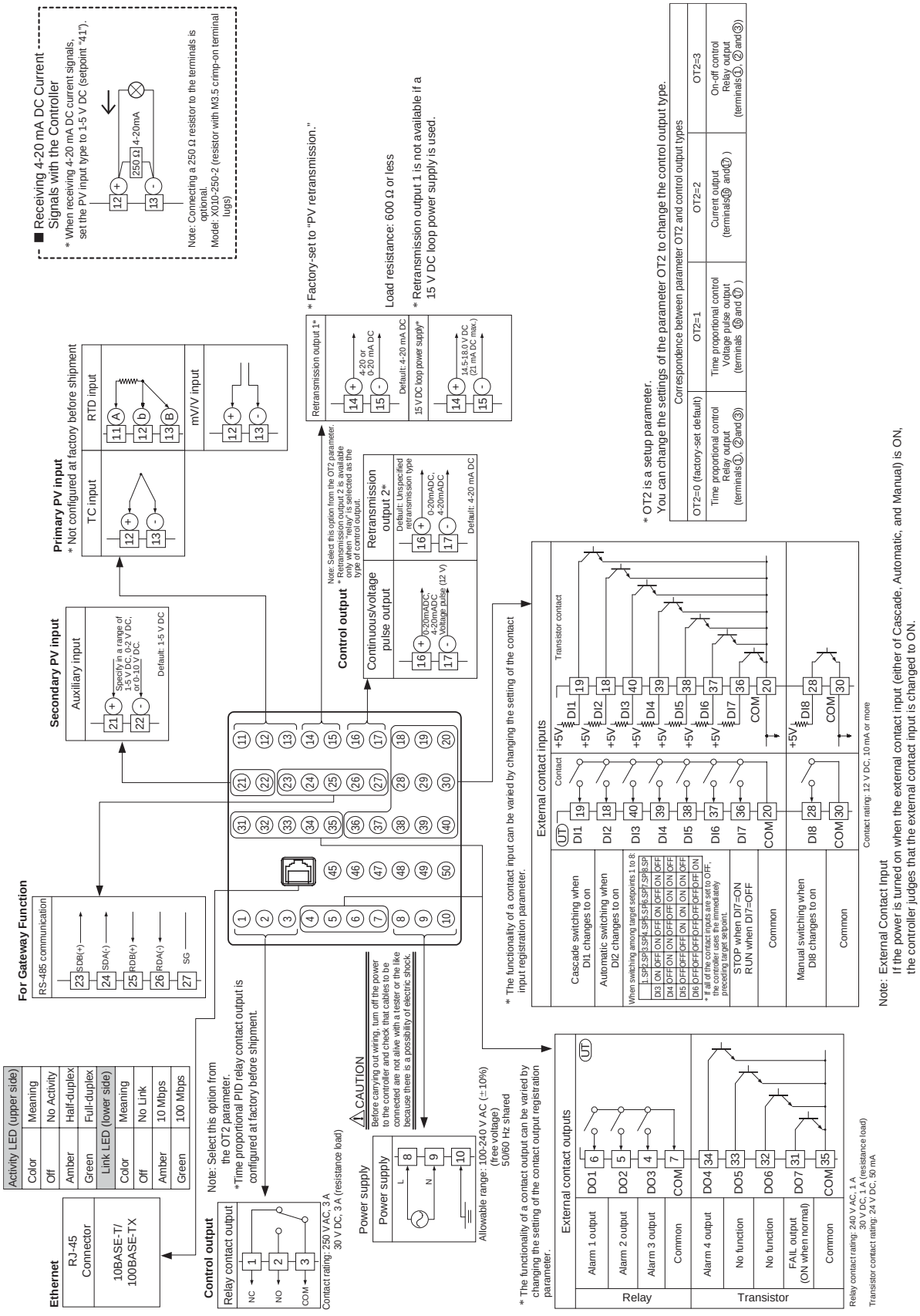


■ UT551 Single-loop Position Proportional Control (Model UT551-1x), Terminal Arrangements

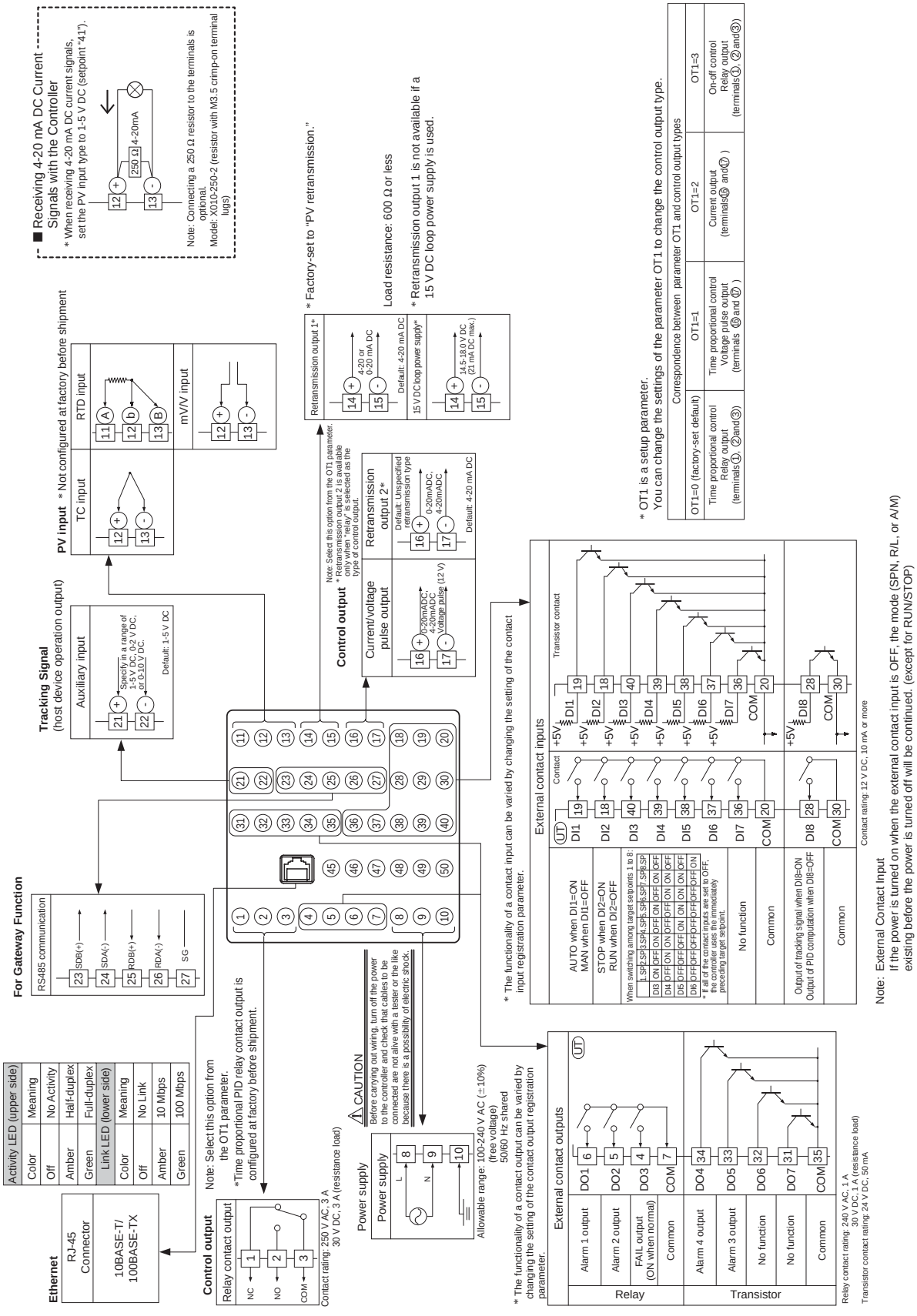
See the User's Manual (Reference) (CD-ROM version) for the terminal arrangements not described in this document.



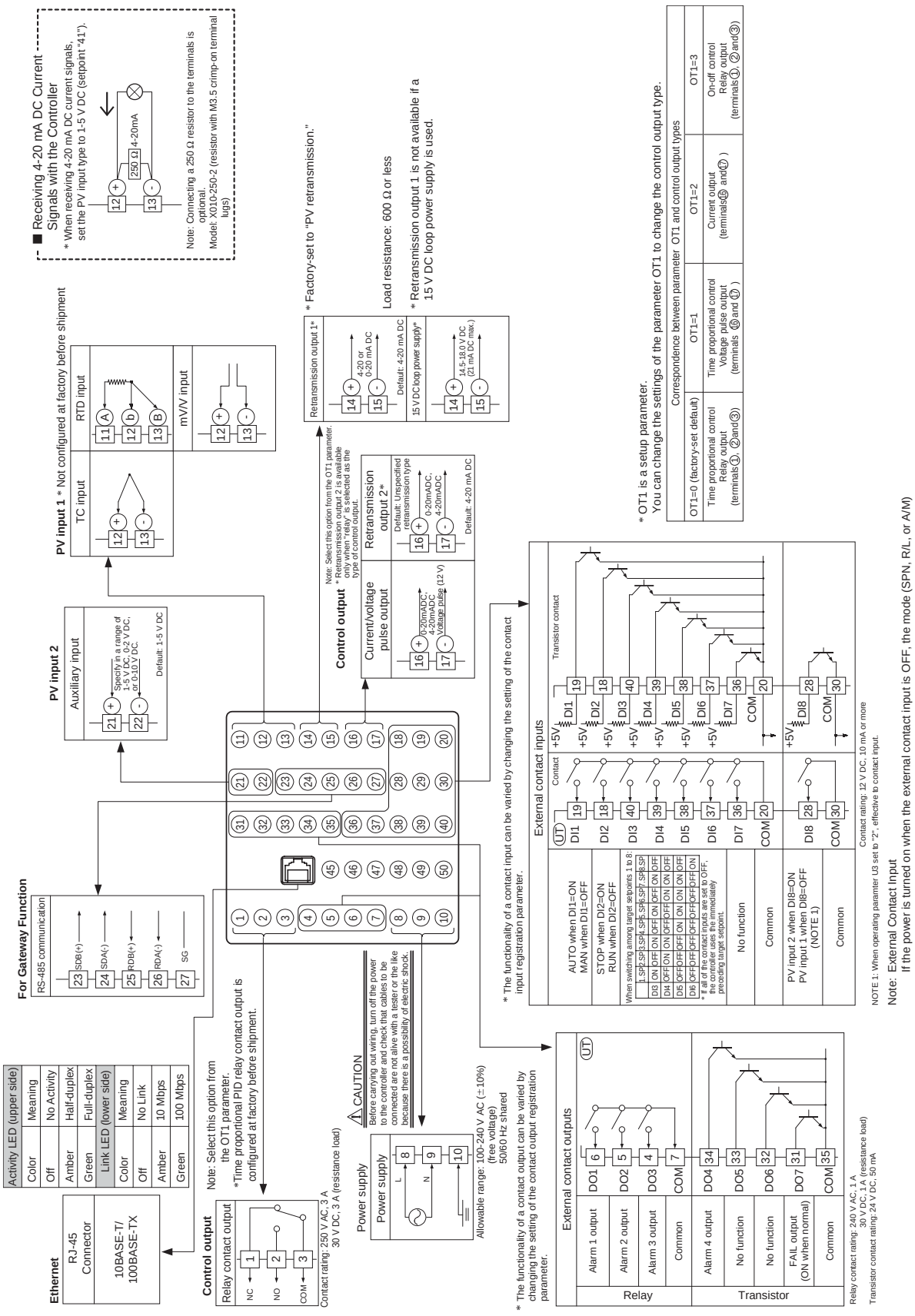
UT551 Cascade Control, Terminal Arrangements



UT551 Loop Control for Backup, Terminal Arrangements

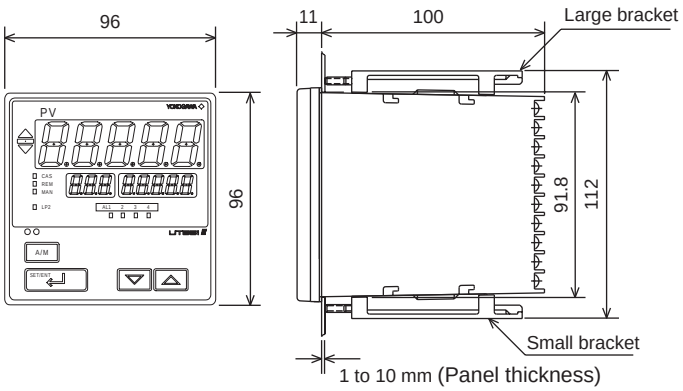


■ UT551 Loop Control with PV Switching, Terminal Arrangements

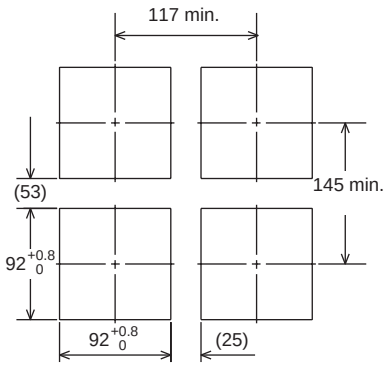


External Dimensions and Panel Cutout Dimensions

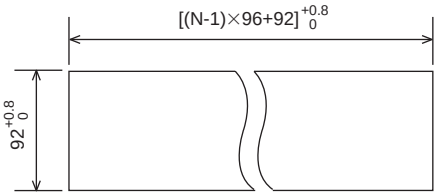
Unit: mm



General installation



Side-by-side close installation



"N" stands for the number of controllers to be installed.
However, the measured value applies if N ≥ 5.

Normal Allowable Deviation=± (Value of JIS B 0401-1999 tolerance grade IT18) /2

■ Model and Suffix Codes

Model	Suffix Code	Description
UT551		Digital indicating controller (provided with retransmission output and 15 V DC loop power supply as standard)
Type	-0 -1	Standard type Position proportional type
Optional functions	A B C D	With Ethernet communication function With Ethernet communication function, auxiliary analog (remote) input, and 1 additional DI With Ethernet communication function, 5 additional DIs and 4 additional DOs With Ethernet communication function, auxiliary analog (remote) input, 6 additional DIs and 4 additional DOs

Standard accessories: Brackets (mounting hardware), unit label, User's Manuals, and User's Manual (reference) (CD-ROM version).

Specify the required suffix codes according to the UT mode to be used.

Correspondence between UT mode and suffix code

UT mode / Suffix code		0A,0C	0B,0D	1A,1C	1B,1D	Remarks
Single-loop control	(UT mode 1)	Cond.	App.	Cond.	App.	Cond.: Remote target setting not available The remote target setting function requires the auxiliary analog input (optional function) to be specified.
Cascade primary-loop control	(UT mode 2)	N/A	App.	N/A	N/A	
Cascade secondary-loop control	(UT mode 3)	N/A	App.	N/A	App.	
Cascade control	(UT mode 4)	N/A	App.	N/A	App.	Auxiliary analog input is used for the cascade input.
Loop control for backup	(UT mode 5)	N/A	App.	N/A	App.	Auxiliary analog input is used for the tracking input.
Loop control with PV switching	(UT mode 6)	N/A	App.	N/A	App.	Auxiliary analog input is used for the PV input 2
Loop control with PV auto-selector	(UT mode 7)	N/A	App.	N/A	App.	Auxiliary analog input is used for the PV input 2
Loop control with PV-hold function	(UT mode 8)	Cond.	App.	Cond.	App.	Cond.: Remote target setting not available The remote target setting function requires the auxiliary analog input (optional function) to be specified.

App.: Function available, Cond.: Function available conditionally, N/A: Function not available

■ Correspondence between the Model and Suffix Codes, and the Contact Input/Output Terminals Provided

Check the model ordered and the presence/absence of contact inputs and outputs in the following table.

✓ indicate that the contacts are available.

Model and Suffix Codes	Contact input terminals								Contact output terminals						
	DI1	DI2	DI3	DI4	DI5	DI6	DI7	DI8	DO1	DO2	DO3	DO4	DO5	DO6	DO7
UT551- xA	✓	✓							✓	✓	✓				
UT551- xB	✓	✓						✓	✓	✓	✓				
UT551- xC	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓
UT551- xD	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

■ Items to be Specified When Ordering

Model and suffix codes, necessary/unnecessary of User's Manual or QIC.